Assignment 3

Textbook Assignment: "Carbon Dioxide Transfer Equipment." Pages 3-1 through 3-13.

Learning Objective: Relative to CO, transfer equipment, recognize their components, construction and operating features, and servicing and maintenance procedures, including the replacement of packings and safety disc.

- 3-1. Which of the following companies manufacture(s) CO, transfer pumps?
 - 1. C-O-Two Fire Equipment
 - 2. Walter Kidde
 - Both 1 and 2 above 3.
 - Bendix Engineering
- Which of the following methods is used 3-2. to take up any slack in the drive belt on a SC-5 CO₂ transfer unit?
 - 1. Adjust the adapter on the drive pully
 - Slide the motor on the adjustable base

 - Replace the drive belt
 Adjust the drive shaft
- 3-3. The SC-5 CO, pump is designed to work with a pressure of how many pounds per square inch?
 - 2000
 - 2750 2.
 - 3. 3000
 - 4. 3500
- The SC-5 CO, Transfer pump will 3-4. transfer approximately how many pounds of CO₂ out of a full supply cylinder?
 - 38 lb
 - 2. 50 lb
 - 80 lb 3.
 - 100 lb 4.

- How many pounds of CO, are there in a 3-5. standard supply cylinder?
 - 38 lb
 - 2. 40 lb
 - 50 lb 3.
 - 4. 100 lb
- The SC-5 pump has a flanglble safety 3-6. disc that is designed to release pressure in the pump at what maximum pressure range?
 - 2050 to 2100 psig
 - 2. 2250 to 2300 psig
 - 2500 to 3000 psig 3.
 - 2650 to 3000 psig
- What prevents any recoil in the event the safety disc ruptures? 3-7.
 - Recoil valve
 - 2. Safety valve
 - Safety disc nut 3.
 - Defuser
- The SC-5 CO2 pump requires which of 3-8. the following types of oil?
 - 1. 10 W 40
 - 2. 10 W 30 3. SAE 20

 - 4. SAE 30
- 3-9. Which of the following motors is standard equipment on the SC-5 transfer unit?
 - 1. 1/2 horsepower

 - 1 horsepower
 1 1/2 horsepower
 2 horsepower

- 3-10. When adding oil to the SC-5 CO, transfer pump that does not have a dip stick, you should fill the crankcase with oil to what level?
 - 1. One-eighth of an inch from the top of the cup
 - 2. One-fourth of an inch from the top of the cup
 - To the fourth thread
 - 4. To the first thread
- Other than the crankcase, how many different lubrication points are required on the SC-5 transfer unit?
 - 1. One
 - 2. Two
 - 3. Three 4. Four
- 3-12. When lubricating the idler gear and the puny shaft, you should use what type of lubricant?
 - SAE 20 oil
 - 2. SAE 30 oil
 - 3. Vaseline
 - 4. Light cup grease
- 3-13. Motor bearings contain enough grease to keep the bearings lubricated for approximately how long?
 - 1 year
 - 2. 2 years
 - 3. 30 days
 - 4. 6 months
- 3-14. If it is necessary to wire the SC-5 CO, pump for 220 power, where can you find information on the wiring diagram?
 - 1. In NAVAIR 13-1-6.1
 - 2. In NAVAIR 15-1-0.
 3. In OPNAV 5510.1E In NAVAIR 13-1-6.2

 - 4. On the pump's nameplate
- If you are required to change the electrical plug on a SC-5 CO, unit, the ground wire is which of the following colors?
 - 1. Red
 - 2. Green
 - 3. White
- 3-16. Carbon dioxide is stored under (a) what pressure and (b) at what temperature?
 - 1. (a) 850 psig (b) 70°F 2. (a) 1800 psig (b) 70°F

 - 3. (a) 2900 psig (b) 60°F
 - (a) 3000 psig (b) 60°F

- 3-17. What is the purpose for running-in a new pump or one that has been idle for a long time?
 - To check for lubrication
 - 2. To check for leaks of CO,
 - 3. To loosen the bearing packings
 - 4. To tighten the bearing packings
- 3-18. Which of the following wrenches is used to tighten fittings and connections on the C-O-Two unit?
 - 1. A 10-inch wrench

 - A 12-inch wrench
 A pipe wrench (13 inches)
 - 4. A crescent wrench (13 inches)
- 3-19. Which of the following statements concerning a supply cylinder is NOT true?
 - 1. A supply cylinder weighs 50 pounds
 - 2. The maximum capacity of a supply cylinder is 50 pounds 10 pounds of the contents may be
 - gaseous
 - 40 pounds of the contents may be liquid
- 3-20. A cool supply cylinder will transfer its contents more efficiently than a warm
 - 1. True
 - 2. False
- 3-21. The time required to charge an empty cylinder increases with increased temperature of the cylinder.
 - 1. True
 - 2. False
- 3-22. A large cylinder will recharge faster if it is placed in an upright position.
 - 1. True
 - 2. False
- 3-23. To prevent expansion of CO, in the supply hose, the valve should have an opening of at least
 - 1/8 inch
 - 1/4 inch 2.
 - 3/4 inch 3.
 - 4. 1 inch

- 3-24. How often is the idler shaft lubricated?
 - 1. Every 30 days
 - 2. Every 6 months
 - 3. Every year
 - 4. Every 2 years
- 3-25. Gear teeth should be lubricated with
 - 1. a thin coating of light cup grease
 - 2. a thick coating of light cup grease
 - 3. SAE 30 motor oil
 - 4. a thin coating of Vaseline
- 3-26. The piston rod should be lubricated every 6 months with a light coating of
 - light cup grease
 Vaseline
 gear grease

 - 4. SAE 30 motor oil
- 3-27. What should you use to clean the motor commutator on the Sc-5 CO, tranefer unit?
 - 1. A dry piece of lint-free cloth
 - 2. A piece of cloth dipped in dry cleaning solvent
 - Freon Type II
 - 4. Freon Type I
- 3-28. How often should you change the oil in the crankcase of the Sc-5 CO, transfer pump?
 - 1. Every 10 days
 - Every 21 days
 Annually

 - 4. Every 2 years or biannually
- 3-29. What procedure must you use to lubricate the bearing housing on the electric motor?
 - 1. Use a grease gun
 - 2. Disassemble the complete unit
 - 3. Disassemble the bearing housing
- 3-30. The electric motor bearings should be lubricated every 2 years. Before lubricating the bearings, you should clean them with
 - 1. carbon tetrachloride
 - 2. toluene

 - Stoddard solvent
 dry cleaning agent

- 3-31. How much grease should you apply to each bearing?
 - 1. 1 or 2 shots of light cup grease
 - 2. Add grease until it flows freely from grease cups
 - One-half ounce of grease
 - 4. 1 ounce of grease
- 3-32. When should you replace the piston rod packing on the SC-5 transfer pump?
 - Every 250 operating hours
 - 2. Every 500 operating hours

 - Yearly
 Every 2 years
- 3-33. What is the purpose of the flanged-type packing nut?
 - 1. It serves only to hold the pecking in place
 - It is used to reduce leaks in the packing
 - 3. It is used as an adjustment for proper CO, pressure
- 3-34. The Walter Kidde transfer unit comes with which of the following motors?
 - One-fourth horsepower
 - One-half horsepower
 - Three-fourths horsepower
 - 4. 1 horsepwer
- 3-35. The safety disc used in the Walter Kidde pumps has a range of
 - 2500 to 2750 psi
 - 2650 to 3000 psi 2.
 - 2750 to 3000 psi 3.
 - 2900 to 3000 psi
- 3-36. The motor for the Walter Kidde transfer unit operates at
 - 550 rpm 1.
 - 2. 1500 rpm
 - 1750 rpm
 - 2000 rpm
- 3-37. The multibreaker on the Walter Kidde unit is designed to protect the unit. It operates on what total number of amperes?

 - 1. 5 amp 2. 15 amp 3. 20

 - 4. 30 amp

- 3-38. How is the multibreaker reset on a Walter Kidde unit?
 - 1. By replacing the blown fuse
 - 2. By reseting the breaker box
 - 3. By turning the ON/OFF switch to OFF then to ON
- Which motor oil is used in the crankcase 3-39. of the Walter Kidde unit?
 - 1 SAE 10 W 40
 - 2. SAE 10
 - SAE 20 3.
 - SAE 30
- Which of the following directive take 3-40.precedence over the procedures outlined in the manufacturer manual?
 - OPNAV
 - 2. NAVAIRSYSCOM
 - 4790.2B
- 3-41. What size wrench is recommended by Walter Kidde to tighten connecting joints?
 - 6 in.
 - 2. 8 in.
 - 10 in. 3.
 - 12 in.
- 3-42. How often should you change the oil in the Walter Kidde crankcase?
 - 1. After 150 hours of operation
 - 2. After 500 hours of operation
 - Every year
 - Every 2 years
- 3-43. How much oil does the Walter Kidde crankcase hold?
 - 1 pint
 - 2. 2 pints
 - 3. 1 quart
 - 4. 2 quarts
- 3-44. If a leak should develop at the lower end of the plunger on the Walter Kidde unit, what type of tool should you use to correct the problem?
 - 1. A special rod approximately 3/8 inch x 6 inches
 - A special rod approximately 1/2 inch x 6 inches inches
 - 3. A one-half inch box end wrench
 - 4. A three-eighths inch box end wrench

- 3-45. The ICC requirement for testing a CO cylinder requires that the cylinder be tested at what pressure?
 - 1. Twice the working pressure
 - 2. Three times the working pressure
 - Five-thirds the working pressure
- How often should a cylinder be 3-46. hydrostatically tested?
 - 1. Every 5 years
 - Every 2 years Every 3 years
 - 3.
 - Every 7 years
- 3-47. Winterized extinguishers can be identified by
 - 1. yellow dots three-fourths of an inch on opposite sides of each other
 - one three-fourths of an inch yellow dot on the shoulder of the cylinder
 - two black dots
 - a 1-inch yellow band
- 3-48. How much nitrogen is required to winterize a CO₂ cylinder?
 - 100 psi
 - 2. 200 psi
 - 300 psi 3.
 - 400 psi 4.
- 3-49. What maximum temperature can a winterized cylinder be subjected to without rupturing the safety disc?
 - 80°F
 - 110°F 2.
 - 150°F 3.
 - 160°F
- 3-50. To replace a safety disc on F/U-6/Pcylinder, you need a torque wrench, a five-sixteenth inch socket and a
 - 1. piece of hex stock 5/16 x 2 inches
 - 2. 3/8 x b inches od 3. 1/2 x 6 inches rod